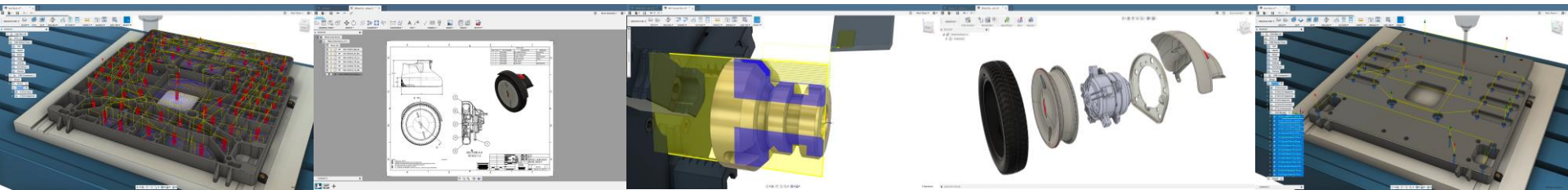
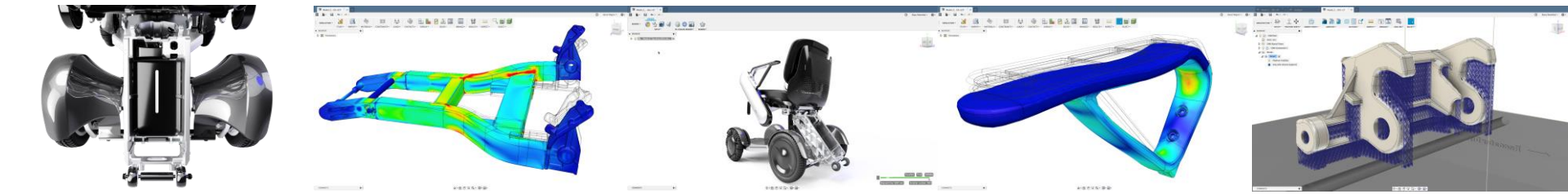
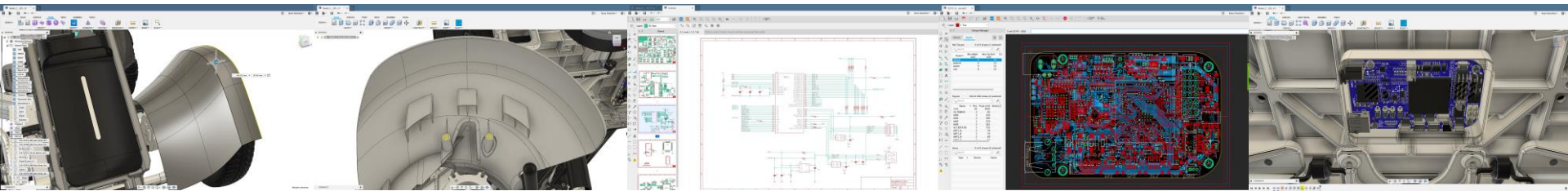
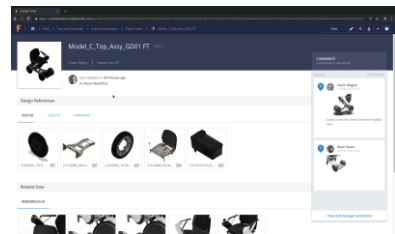
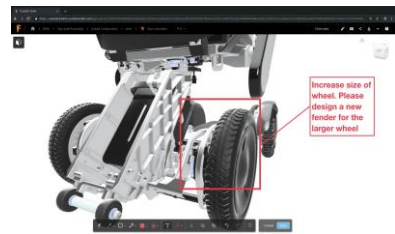


Additive Fertigung mit Fusion 360

Johannes Kaindl
Education Account Manager



- **Vorstellung**
- **Fusion 360**
- Additive Technologien
- Additive Fertigung mit Fusion 360
- Workflows



- Vorstellung
- Fusion 360
- **Additive Technologien**
- Additive Fertigung mit Fusion 360
- Workflows

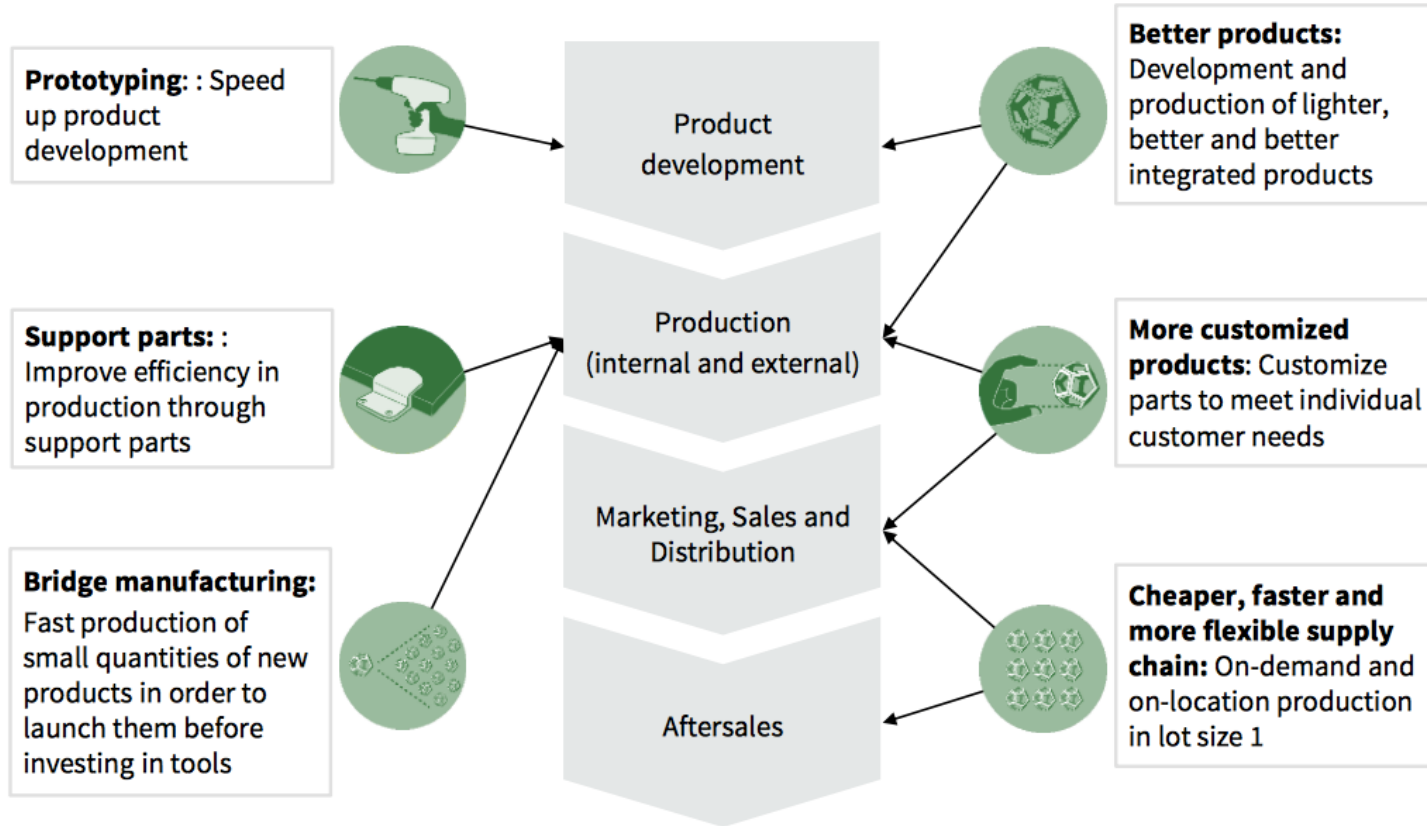
Additive Technologien sind vielfältig



Additive Technologien sind vielfältig

- Externe Software für mehrere unterschiedliche Systeme
- Materialien
- Integrierte Lösungen (Fusion 360)
-

Potentiale der Additiven Fertigung



additively
your access to 3D printing



Keeping updated with
new technologies



Reduce manual intervention
in set up and finishing



Highly specialized
technologies



Produce increasingly
complex products



Reduce cost of the
additive process



Maximizing machine
capabilities



CHALLENGES

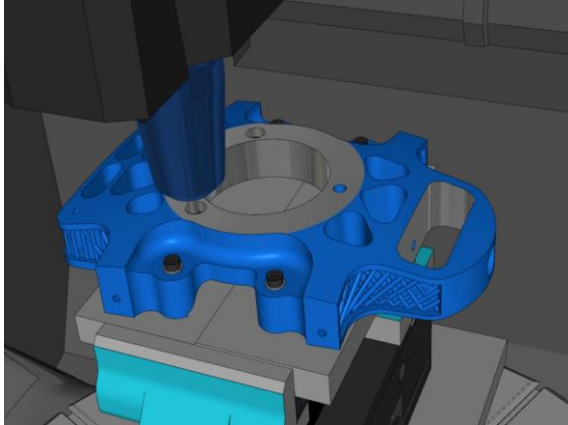
Heutige Workflows an Instituten

- Modellierung von Bauteilen
- Exportiert über STL
- Import Slicer Software über USB Stick, Outlook,
- Verschiedene Drucker an verschiedenen Standorten (verschiedene Verantwortlichkeiten)
- Änderungen am Bauteil erzeugt verschiedene Versionen V1, V2, V3_final_final_2,
- Bei Änderungen Workflow und Einstellungen wiederholen

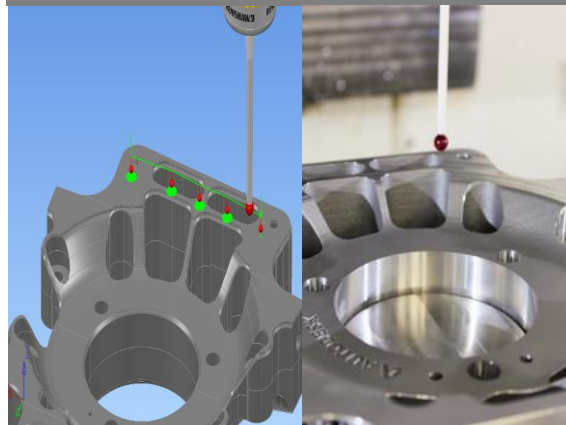


1. Exploit the Freedom in Design offered by AM
2. Reduce Cost by Optimizing the Machine Utilization
3. Eliminate Build Failures through Process simulation
4. Prepare for post (AM) processing & Machining
5. Machine Finishing and Quality Inspection

MACHINING TOOLPATHS



AUTOMATED FIXTURING



FINISH MACHINING

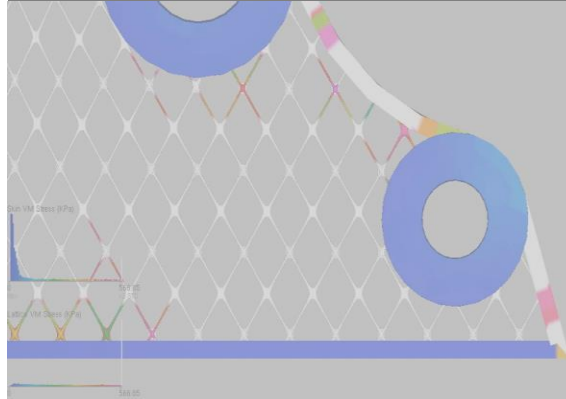


1. Exploit the Freedom in Design offered by AM
2. Reduce Cost by Optimizing the Machine Utilization

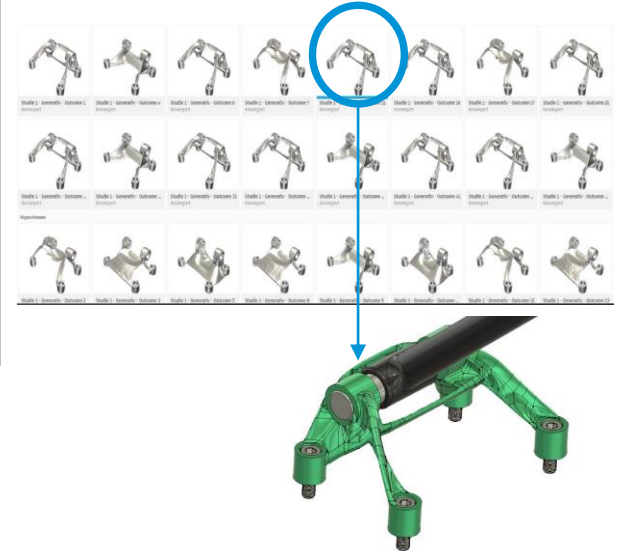
TOPOLOGY OPTIMIZATION



LATTICE STRUCTURES

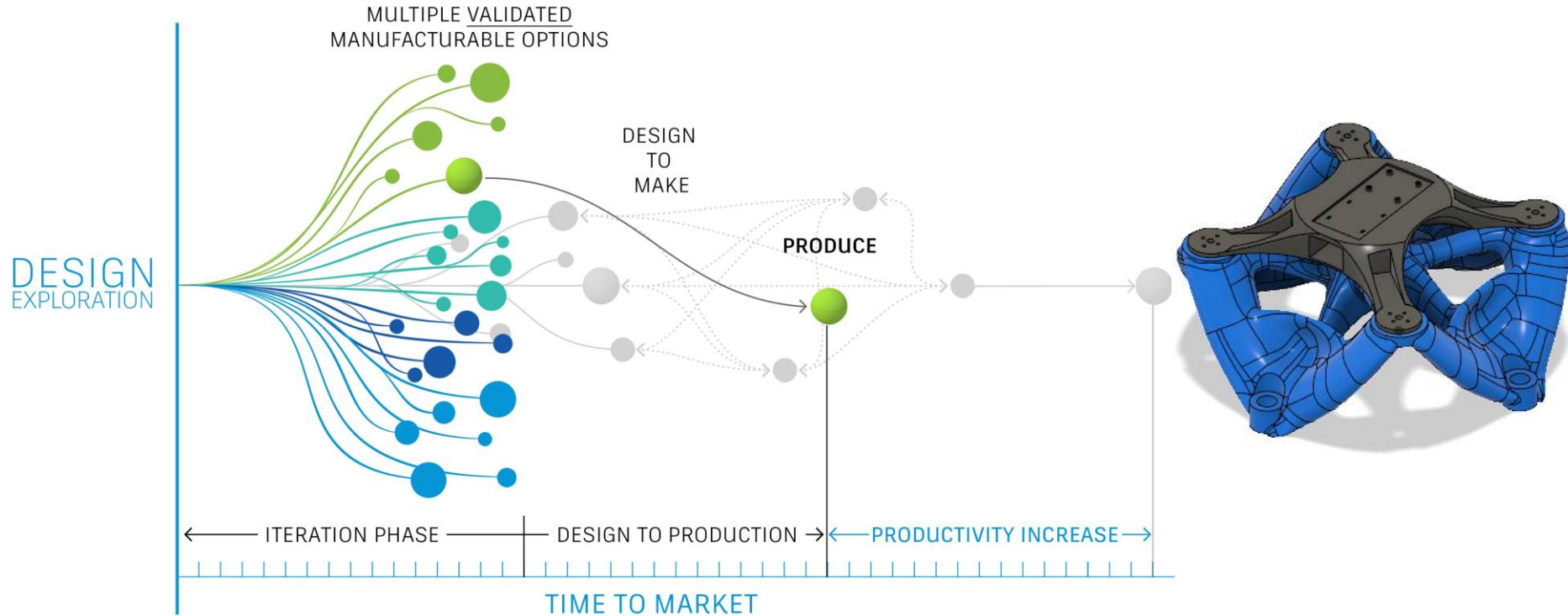


DESIGN EXPLORATION Generativ Design

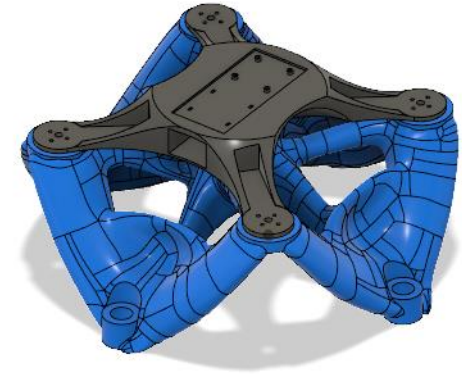
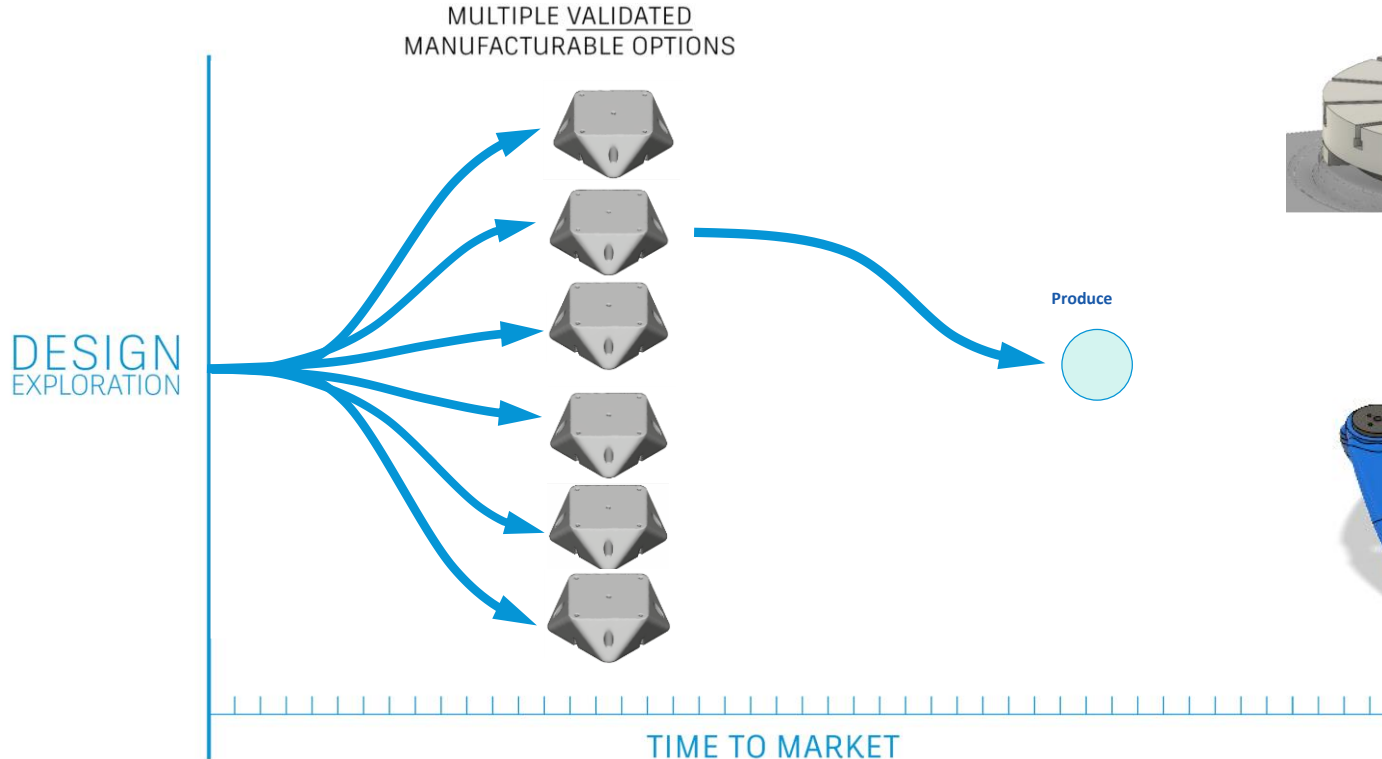


- Vorstellung
- Fusion 360
- Additive Technologien
- **Additive Fertigung mit Fusion 360**
- Workflows

Generative Design Approach



Generative Design Approach



AUTODESK GENERATIVE DESIGN

Autodesk generative design is a **design exploration** technology.

Simultaneously generate multiple CAD-ready solutions based on real-world manufacturing constraints and product performance requirements.





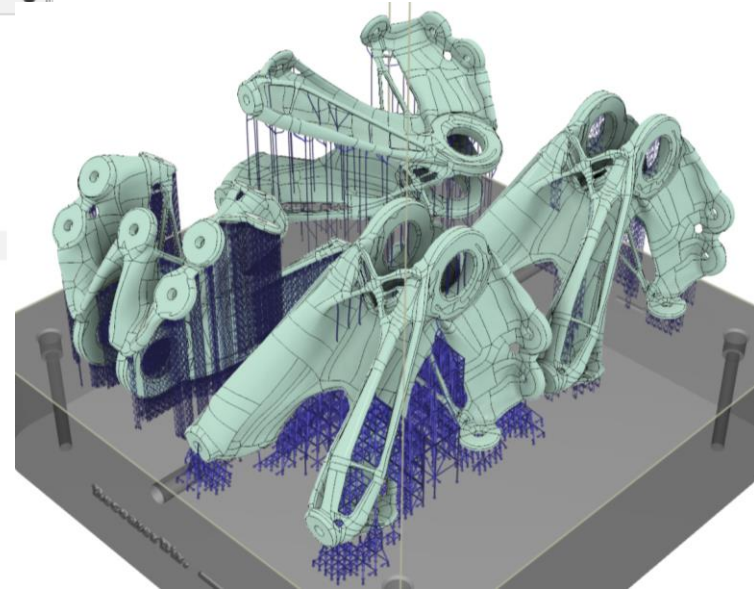
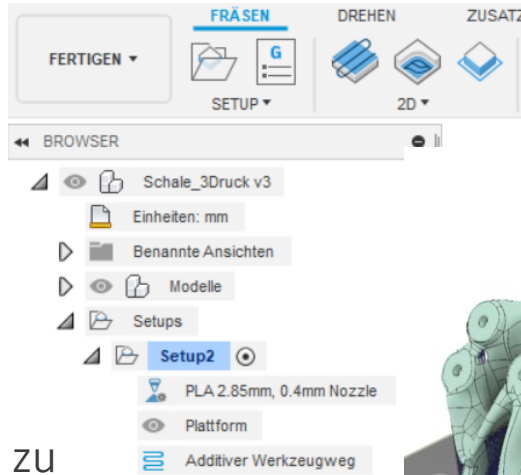
Fusion 360

Additive Fertigung

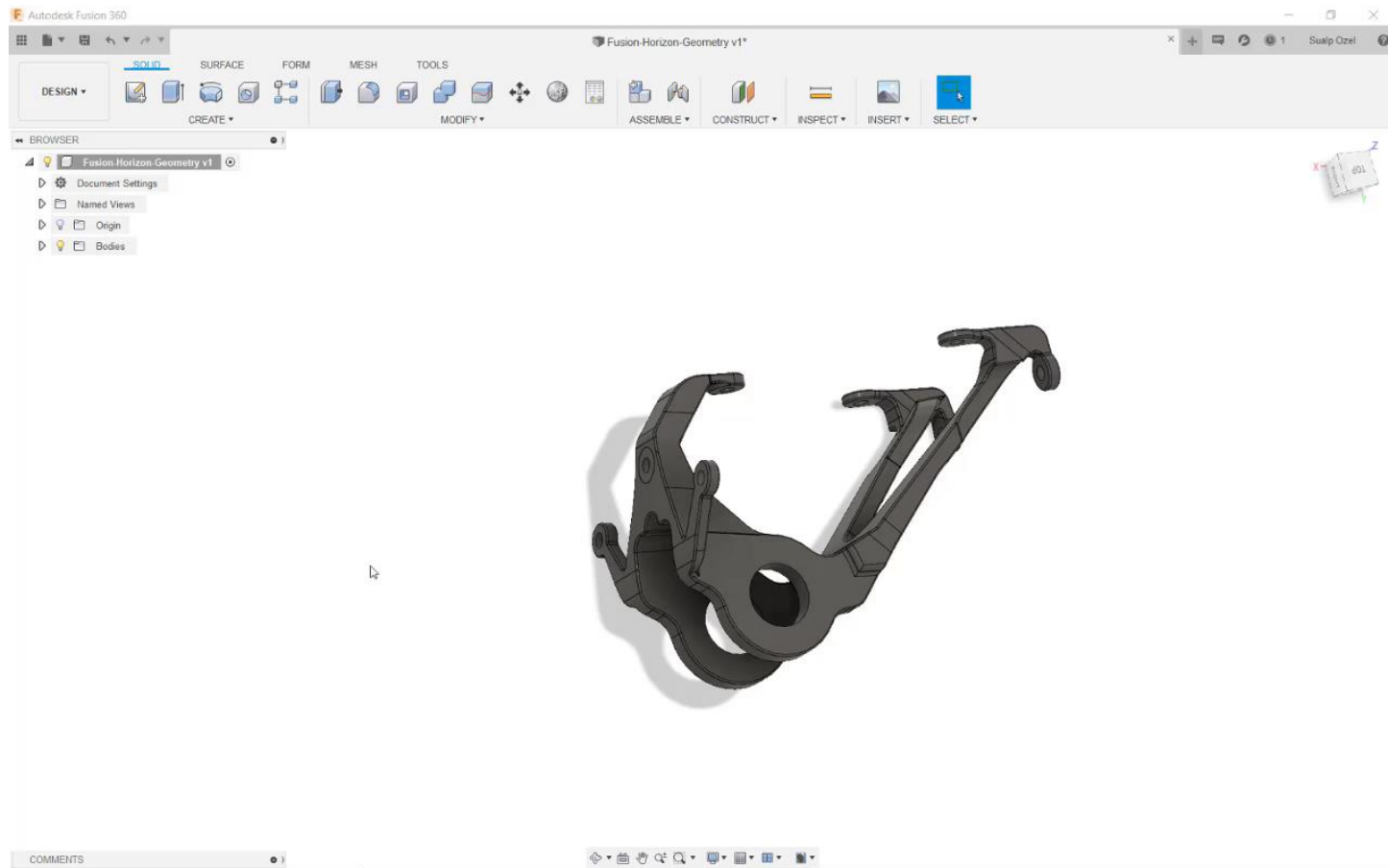
Fusion 360

Additive Fertigung

- Druckparameter wählen
- Automatische Orientierung der Bauteile
 - Minimale z Höhe um Bauzeit zu reduzieren
- Erstellen von Stützstrukturen & Toolpaths
- Direkter export zu ausgewählten Pulverbettmaschinen
- 3MF export

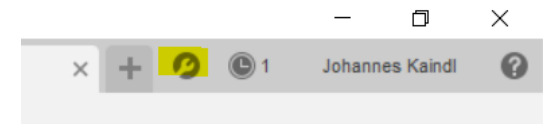


Metal Additive Workflow

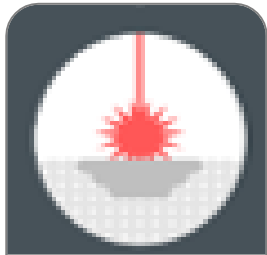


Fusion 360 Additive Fertigung

Extensions



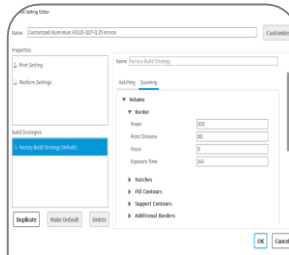
Technologie	Metallpulverbett
Drucker	EOS, Renishaw, Additive Industries, Xact Metal, LMI, OCM
Anpassungen	Druckeinstellungen, Plattformeinstellungen, Supporteinstellungen,
Positionierung	Automatische Ausrichtung und Orientierung, Manuelle Bewegungen, Minimale Bauhöhe, Kollisionserkennung, Bauteile auf der Plattform positionieren
Support Erstellung	Volumen, Stab, Polylinie, Lattice, Dom, Kontur mit Polylinie unterstützen
Toolpathing	Toolpath Generierung, Toolpath Visualisierung, Export Toolpath/ machine file



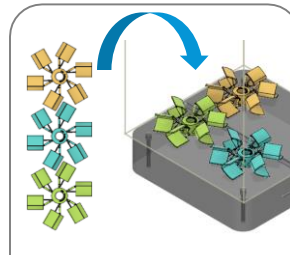
Technology



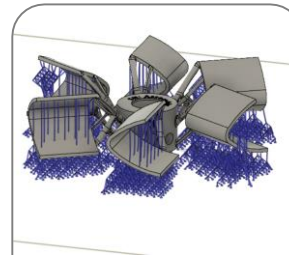
Printers



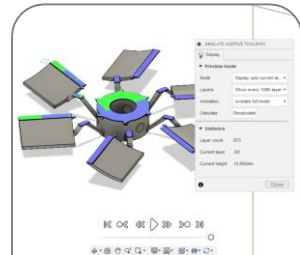
Customization



Positioning



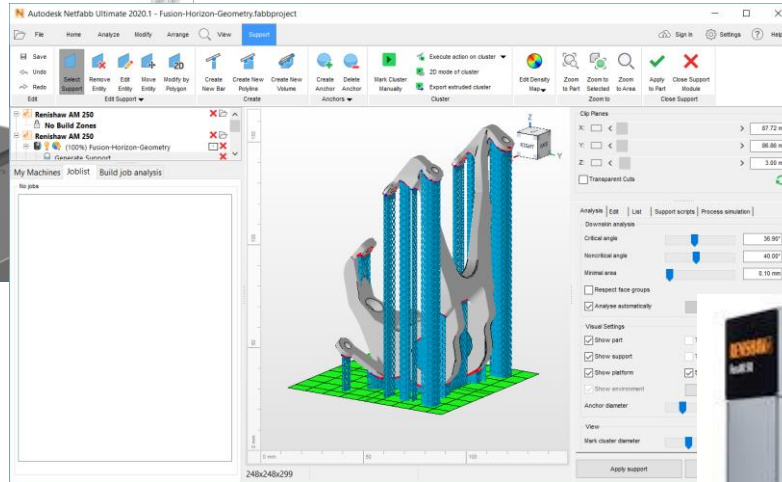
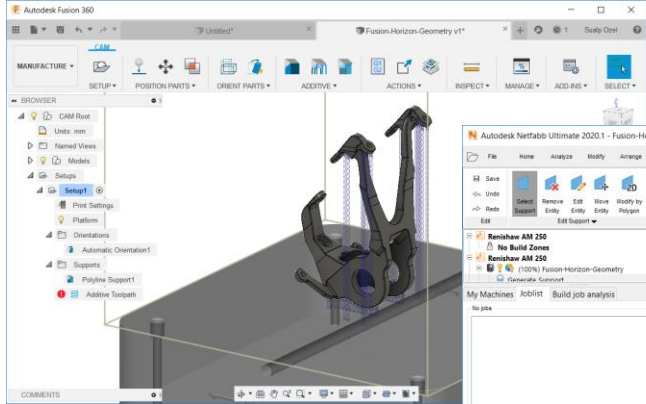
Supports



Toolpathing

Metall Additive – Erweiterte Workflows

Direkte Verbindung zwischen Fusion 360 und Netfabb für erweiterte Metall Workflows

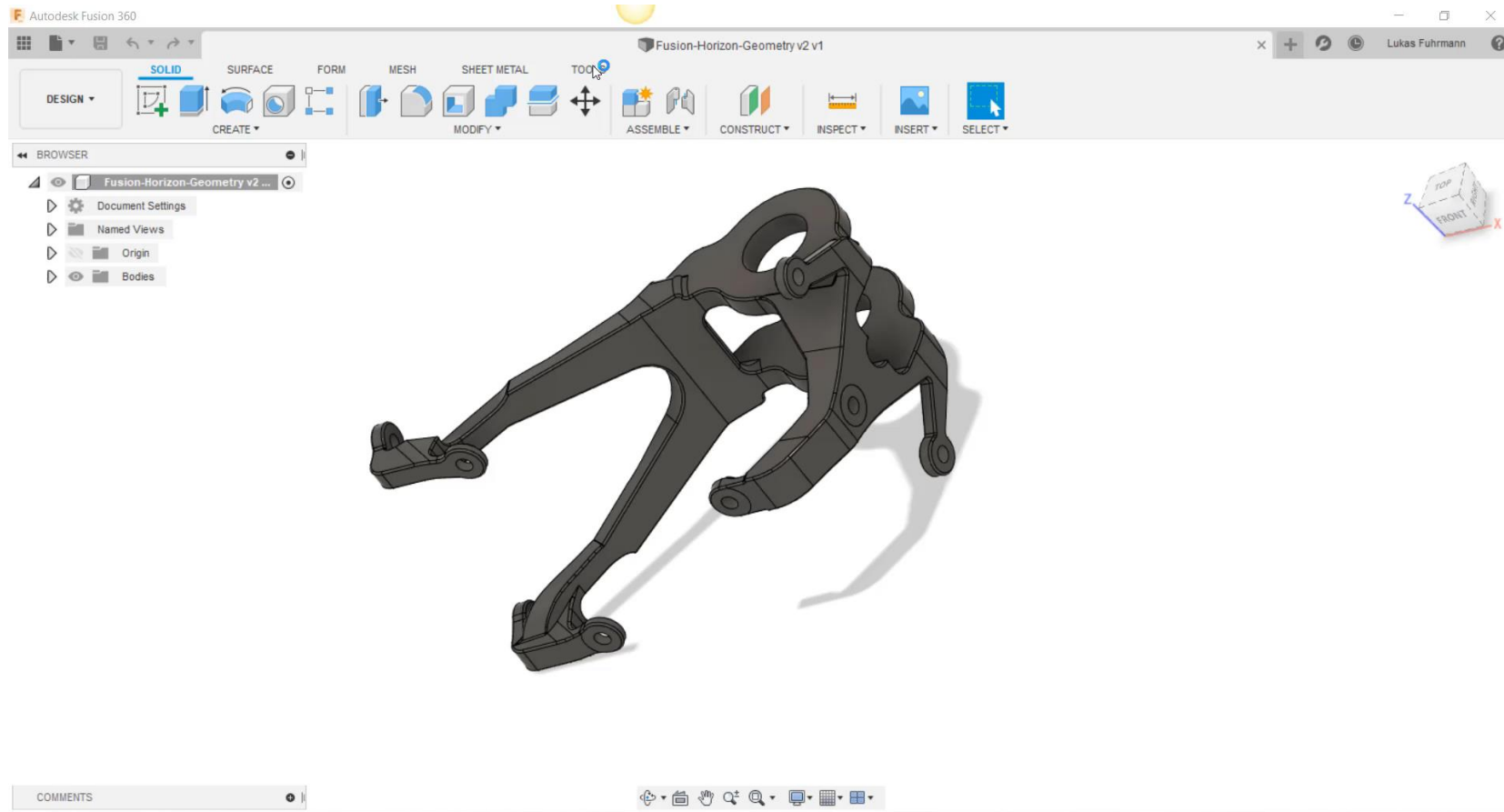


.MTT File



Metall Additive – Erweiterte Workflows

1/2



Metal Additive – Erweiterte Workflows

2/2

Autodesk Netfabb Ultimate 2019.0 - GE Result v1.fabbproject

File Edit Prepare Analyze Modify Arrange View System Help

[15:21:29] Error on autosave: NLK error 0x00000003: 0003 (NLK is busy)

Parts
Slices (100%) GE Result v1
Lattices
Lattice Assistant
Lattice Commander
Optimization Utility
Structure Library

My Machines Joblist Build job analysis
No jobs

450x420x400 Rotate/Move
Move and rotate selected parts by mouse and cursor keys.

Clip Planes
X: < > 135.73 mm
Y: < > 152.38 mm
Z: < > 26.65 mm
☐ Transparent Cuts

Cuts
Cut all Parts

Information
Length: 178.55 mm Volume: 158.032 cm³
Width: 107.14 mm Area: 446.583 cm²
Height: 60.36 mm Triangles: 78652

1 of 1 part is selected.

Autodesk Knowledge Network (AKN)

Fragen ...

<https://knowledge.autodesk.com/de/search-result/caas/sfdarticles/sfdarticles/DEU/Additive-Manufacturing-machines-available-in-Fusion-360.html>

https://help.autodesk.com/view/fusion360/ENU/?guid=Fusion_CAM_concepts_additive_overview_html

https://www.autodesk.com/products/fusion-360/blog/fusion-360-fff-printing/?dysig_tid=a394983b2e954cdeb18e18bcd6d1258&utm_source=FacebookPage&utm_medium=social&utm_campaign=Bonfireshares&utm_content=97748

Education Software

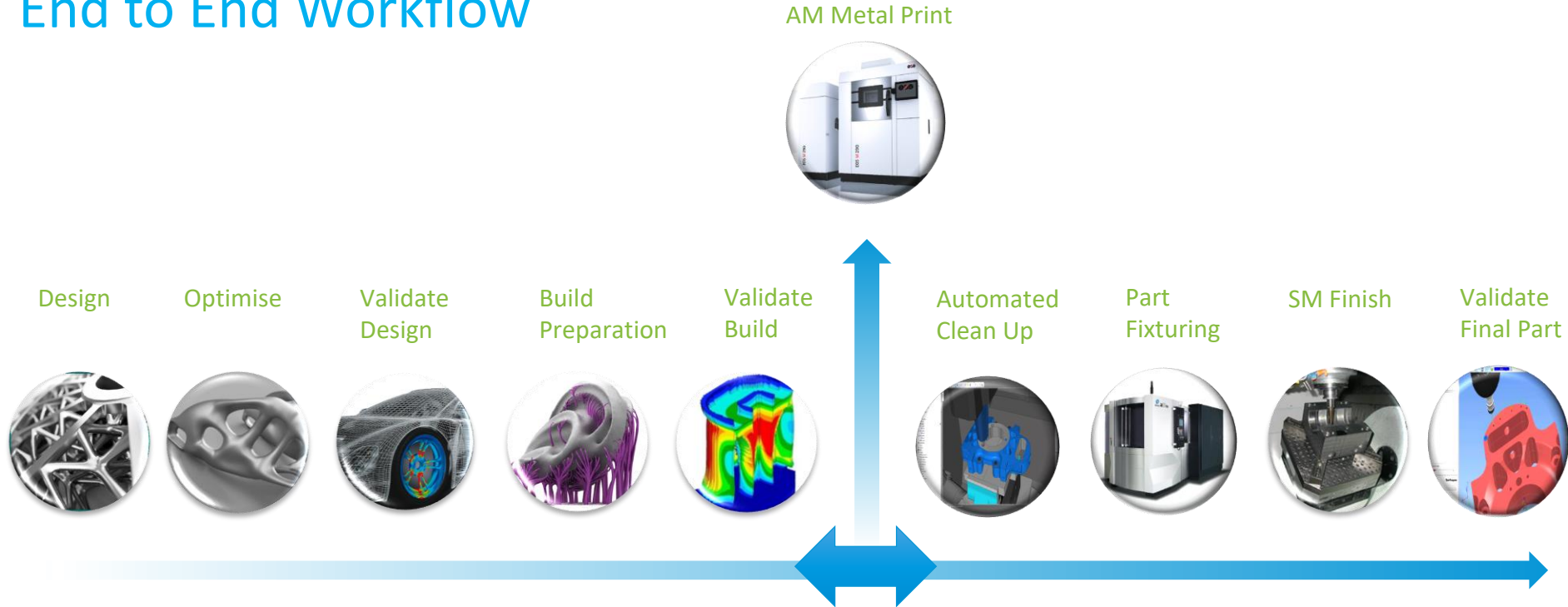
<https://www.autodesk.de/education/free-educational-software>

Life Demo

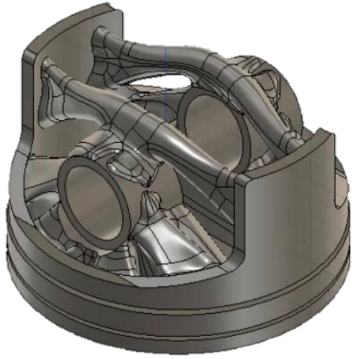
- Vorstellung
- Fusion 360
- Additive Technologien
- Additive Fertigung mit Fusion 360
- **Workflows**

Additive Fertigung

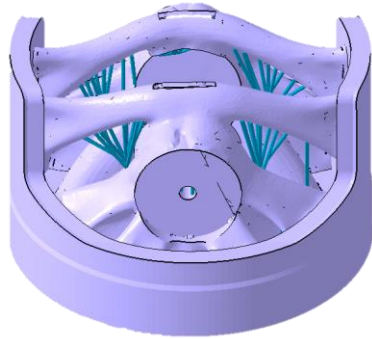
End to End Workflow



Hybride Herstellung eines Kolbens

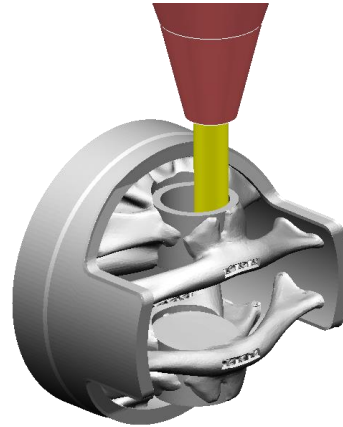


F AUTODESK®
FUSION 360™



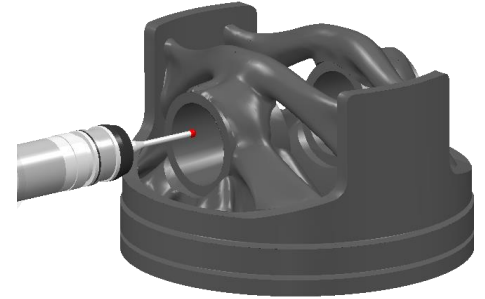
F AUTODESK®
FUSION 360™

N AUTODESK®
NETFABB®



F AUTODESK®
FUSION 360™

P AUTODESK®
POWERMILL®



F AUTODESK®
FUSION 360™

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POWERINSPECT®

Q&A



AUTODESK®

Make anything™