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关于本快速入门

本快速入门提供了有关 ArtCAM 基本概念的信息,并演示了一些可用的功能:

- 启动 ArtCAM
- 创建模型
- 关于模型屏幕
- 关于矢量
- 关于位图
- 关于浮雕
- 关于刀具路径
- 保存模型
- 退出 ArtCAM。

关于 ArtCAM

ArtCAM 是一个一体化 CADCAM 软件包,用于设计艺术产品,并使用数控机床或激 光雕刻机制造它们。

设计

可以通过导入图像或使用矢量和位图创建图像来创建 2D 设计。也可以通过导入 浮雕或通过矢量和位图创建浮雕来创建 3D 设计。

制造

完成创建 2D 或 3D 设计后,您可以选择加工刀具路径,将设计制造成产品。在 ArtCAM 计算并生成刀具路径后,您可以仿真刀具路径,然后保存并将数据导出 到机床。

ArtCAM还使您能够通过浮雕创建三角形网格,并将这些设计导出以进行 3D 打印, 从而使您可以制造产品,而无需生成任何刀具路径。

有关访问帮助

ArtCAM 包括几种访问帮助的方法,包括**帮助**菜单,在线帮助,工具提示和状态 栏。

帮助菜单

使用菜单栏上的帮助菜单访问有关 ArtCAM 的信息。选择:

• 目录 - 显示参考帮助,其中包括有关 ArtCAM 中可用功能的详细信息。

键盘快捷键为 Shift + F1 。

• 新功能说明 - 有关最新版本中的新功能的信息。

您还可以从开始屏幕的**帮助**页面访问参考帮助和新功能说明文档,本快速 入门以及教程视频链接,还有 Autodesk Knowledge Network 和 Autodesk ArtCAM 论坛的链接。

在线帮助

使用在线帮助来访问有关特定面板的信息。

要显示面板的在线帮助,可单击面板的标题中的?。 再次点击?即可隐藏在线帮助。

工具提示和状态栏

使用工具提示和状态栏查看有关特定工具栏按钮或菜单选项的信息。 将光标放在按钮或选项上可显示工具栏按钮或菜单选项的帮助。

参见

- 启动 ArtCAM (参见页面3)
- 关于用户界面(参见页面7)

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启动 ArtCAM



区域	描述
1	菜单 栏位于主窗口的顶部。 单击一个条目可显示选项列表。 <i>大多数菜单选项只有在模型中工作时才会激活。 某些菜 单选项的可用性取决于许可证。</i>

2	点击 欢迎 ,创建并打开模型。 点击: • 新的模型,创建模型,显示模型屏幕。 • 打开,打开现有模型。
3	点击 最近使用的模型 ,列出您最近使用过的最后四个文件。单 击列表中的文件将其打开。
4	点击选项,指定 ArtCAM 的设置和默认值。
5	点击 帮助 ,访问本指南、参考帮助和新功能说明文档,以及在 线资源的链接。
6	点击 图标 ,查看互联网,了解有关 ArtCAM 的更多信息。

参见

- 创建模型(参见页面5)
- 关于访问帮助(参见页面2)

创建模型

模型是您在ArtCAM中完成所有工作的地方。模型包括用于制造产品的矢量、位 图、浮雕和刀具路径。创建模型时,您需要指定要在其上设计产品的材料板坯的 尺寸,要工作的分辨率,模型的来源以及您想要工作的单位。

创建模型:

1 在开始屏幕上,单击新的模型。新的模型对话框即显示在屏幕。

New Model	X
Dimensions	
Width (X) 1000 mm Height (Y) 1000 mm	
Resolution	L
1000 x 1000 points Total: 1000000 points	
Units	
O mm inches	Click in the corners or centre of the box above to select the job origin
	OK Cancel

- 2 选择您要在其中工作的单位。
- 3 输入模型的**宽度(X)和高度(Y)**。对话框中显示的白框即更新,表示材料 板坯的形状。
- 4 单击并拖动滑块,指定模型的分辨率。像素数随即更新。
- **5** 单击中心或白框的一角,指定模型的原点。原点位置**上**图标随即更新。
- 6 点击确定,创建模型。对话框关闭,ArtCAM 切换到显示模型屏幕。

参见

■ 启动 ArtCAM (参见页面3)



当您在 ArtCAM 中的模型中工作时,将显示模型屏幕。例如:



区域	描述
1	菜单 栏位于主窗口的顶部,单击一个条目可显示选项列表。许 多菜单选项都有键盘快捷键。
	₩ 呆些采甲选坝的可用性取决于许可业。
2	工具栏为最常用的菜单选项提供快捷方式,单击按钮可直接访 问该功能。
	🗼 某些工具栏选项的可用性取决于许可证。
3	工作空间区域包含 2D 和 3D 查看,默认以标签显示。两个查看都显示矢量和位图艺术图形;但只有 3D 查看显示浮雕,计算的刀具路径和刀具路径仿真。
4	2D 查看 和 3D 查看 工具栏可让您操纵 2D 和 3D 查看,并控制显示的内容。显示哪个工具栏取决于哪个查看处于激活状态。
5	调色板 显示组成任何位图艺术图形的颜色以及您创建的任何 自定义颜色。

6	项目面板包含项目树和与矢量、位图、正面浮雕、背面浮雕、 文件浮雕、板坯、刀具路径和仿真项。 <i>仿真项只有在仿真刀具路径时才可用。</i>
7	状态栏 显示光标的坐标,刀具路径的矢量或预览选择时边框的 宽度和高度,当您将光标定位在按钮或菜单选项上时的命令描述,以及计算浮雕和刀具路径时的进度条。

关于项目树

项目树位于**项目**面板上,包含用于管理模型矢量、位图、浮雕、刀具路径和刀具路径仿真的项目,控制它们在 2D 和 3D 查看中的显示。



层

默认情况下,项目树中的**矢量、位图、正面浮雕**和**背面浮雕**项的每一项都包含在 一个默认层,所有矢量、位图和浮雕都创建在该层。为了帮助组织 2D 和 3D 设计, 您可以创建多个层,使您可以对单个矢量,位图或浮雕进行分组。

使用工具栏

主屏幕包括四个对接区域,您可以在其中定位**菜单**栏和任何可用的工具栏。这些 区域用红色表示:

2D View - Bitmap Laye	r 3D View		▼ ×	Project			?. ‡ ×	
		L.		 (Untitled) ▷ Vecto ▷ Bitma ▷ Front ▷ Bitma ▷ Toolp Model Model Inforr Artwork X: 1000 mm 1414 x 1414 	rs Relief Relief t s naths	Relief Max. 2: 0 mm Min. 2: 0 mm	+	
			 		_			
			X: -723.394	Y: 657.776	Z: 0.000	W:	H:	//

隐藏和显示工具栏

隐藏工具栏:

1 选择窗口>工具栏和对接窗口。于是子菜单出现在屏幕。

您还可以通过右击停靠区域来显示此子菜单。

2 在子菜单中,取消选择要隐藏的工具栏的名称。

要重新显示工具栏,请在窗口>工具栏和对接窗口 子菜单中选择其名称。

重新定位工具栏

默认情况下,菜单栏和任何显示的工具栏都停靠在上部和左侧的停靠区域。

重新定位工具栏:

1 将光标放在工具栏的栅格上,例如:



- 2 当光标更改为我们,单击,并将工具栏拖动到其新位置。移动工具栏时,ArtCAM会更新屏幕布局。当工具栏离开对接区域时,工具栏的名称会显示在屏幕。
- 3 释放鼠标按钮即可重新定位工具栏。

恢复到默认布局

要恢复对屏幕布局所做的任何更改,请选择窗口>重置布局或窗口>布局>标准。

这些菜单选项的可用性取决于许可证。

使用工具栏按钮

ArtCAM 中提供的工具栏包含用于常用功能的快捷方式的按钮。

某些工具栏选项的可用性取决于许可证。

如果工具栏无法显示其整个按钮集合,则可单击 ➡ 或 苿,显示隐藏的按钮,例如:



您可以通过取消选择自定义对话框的选项选项卡中的大图标复选框来减 小按钮的尺寸。要显示对话框,可选择窗口>工具栏和对接窗口>自定义。

工具集

工具集将相关功能按钮组合在一起。工具集由△在按钮的右下角标识。 显示工具集:

- 1 将光标放在要显示其工具集的按钮上。
- 2 单击并按住鼠标按钮,显示工具集中可用的其他按钮,例如:



3 要在工具集中选择一个按钮,可将光标放在要选择的按钮上,然后释放鼠标 按钮。该按钮被选中并显示在工具栏上。

使用面板

面板是与 ArtCAM 交互的重要方式。两个最常用的面板是**项目**面板和工具设置面板。

重新定位面板

默认情况下,项目和工具设置面板停靠在模型屏幕的右侧;其他面板以浮动面板 形式显示。

停靠浮动面板:

1 单击并拖动面板的标题。ArtCAM 在屏幕的边缘和中央显示目标,例如:



2 将光标定位在要停靠面板的目标上,然后释放鼠标按钮。 浮动停靠的面板:

- 1 右击面板的标题。
- 2 在上下文菜单中选择浮动。

将面板返回到之前停靠的位置:

- 1 右击面板的标题。
- 2 在上下文菜单中选择 停靠。

隐藏和显示面板

默认情况下,停靠的面板被固定,这意味着它们将被显示,直到您关闭它们。如 果需要,您可以取消固定停靠面板,这将创建一个选项卡并隐藏面板,直到将光 标置于新选项卡上。 取消固定停靠面板:

- 1 右击面板的标题。
- 2 在上下文菜单中选择自动隐藏。 ArtCAM 隐藏面板,并创建一个带有面板名称的选项卡,例如:



🕎 您还可以通过在面板的标题中单击,取消停靠面板。

关闭面板:

- 点击面板标题上的×,或者
- 右击面板的标题,然后在上下文菜单中选择隐藏。
 要重新显示项目或工具设置面板:
- 1 选择窗口>工具栏和对接窗口。于是子菜单出现在屏幕。
- 2 在子菜单中,选择要显示的面板的名称。

恢复到默认布局

要恢复对屏幕布局所做的任何更改,请选择窗口>重置布局,或窗口>布局>标准。

这些菜单选项的可用性取决于许可证。

操纵 2D 和 3D 查看

ArtCAM 提供了几种功能来操纵 2D 和 3D 查看。 它们位于工作空间中的 2D 查看 和 3D 查看工具栏。 点击:



沿着 Z 轴从上显示模型。





沿着Y轴从前显示模型。



显示模型的等轴1视图。

□ 调整模型大小,使其适合查看。

使用鼠标

您还可以使用鼠标更改 2D 和 3D 查看。 使用:

9 或 (1) 放大或缩小 2D 或 3D 查看。



平移 2D 或 3D 查看。

5

旋转 3D 查看。

关于矢量

矢量是一种图像, 它们是由跨度链接的节点所组成的简单直线。可使用矢量创建 2D 形状, 然后通过它创建 2D 加工刀具路径或创建浮雕。

可以使用 ArtCAM 中可用的标准几何形状来创建圆弧、圆、椭圆、多边形、矩形、 正方形和星形;可以使用多段线创建自由形状的形体;还可以创建矢量文字。也 可从文件输入矢量,例如从 .ai 、.eps 、.pdf 、.dxf 、.dwg 、.pic 和 .dgk 文件输入。

参见

- 关于浮雕(参见页面 26)
- 关于刀具路径(参见页面 32)

创建自由形状

当想要创建自由形状的形状时,例如在跟踪图像时,可使用矢量多段线。 要创建一个自由形状:

- 1 选择**矢量>创建>多段线**,或单击**创建多段线** ┟短。光标更改为┿, 并且工具设置:多段线创建面板显示在屏幕。
- 2 要绘制光滑多段线,可在工具设置: 多段线创建面板中选择绘制光滑多段线 复选框。
- 3 单击,创建开始节点。
- 4 移动光标。 在开始节点和光标之间显示一条红线。

▶ 如果光标与开始节点正交,光标将变为+↔→或\$

- 5 单击,创建节点。
- 6 移动光标。在上一节点和光标之间显示一条红线。 如果选择了绘制光滑多段线复选框,则会在上一个节点和光标之间显示红色曲线。
- 7 重复步骤5到6,继续绘制矢量。

🛐 当光标更改为 🕂 时,单击,创建与上一个节点和开始节点正交的节点。

- 8 要闭合矢量,可将光标放在开始节点附近,然后在光标变为中时单击。
- 9 完成绘图后,右击,创建矢量。工具设置:多段线创建面板关闭。

创建几何形状

当您要创建几何形状时,可使用矢量圆弧、圆、椭圆、多边形、矩形和星形。 创建几何形状:

- 1 选择**矢量>创建**,然后选择要创建的几何图形的名称,例如 Rectangle。光标变为 ╋,矢量形状的工具设置面板显示在屏幕。
- 2 单击并拖动光标,指定形状的大小;或者如果创建圆弧,则指定起点和终点 之间的距离。
- 3 释放鼠标按钮。
- 4 如果要创建星形,请移动光标,指定星形内圆的半径,然后单击。
- 5 如果要创建圆弧,请移动光标以指定圆弧的半径,然后单击。
- 6 右击,创建矢量。 **工具设置**面板关闭。

编辑矢量

可通过编辑矢量节点和跨度来轻松地操纵矢量。 编辑矢量的节点和跨度:

1 选择矢量。矢量显示为粉红色,并被边框包围。

- 2 选择矢量>节点编辑,或单击节点编辑 ₩₩₩ 按钮。 工具设置:节点编辑面 板即显示在屏幕,光标变为▶,表示启用了节点编辑模式。 如果正在编辑使用线性跨度的矢量,则会显示节点。 如果正在编辑使用弧或 Bézier 曲线跨度的矢量,则会显示节点和控制点。
- 3 要隐藏控制点,可选择面板中的保持光滑曲线复选框。
- 4 重新定位节点
 - a 将光标放在节点上。
 - b 当光标更改为↓时,单击,并将节点拖动到其新位置。 跨越节点的任一侧的跨即被更新。
 - c 完成重新定位节点后,释放鼠标按钮。
- 5 如果正在编辑一个使用圆弧或 Bézier 曲线跨的矢量,并想编辑节点两侧的 跨:
 - a 将光标放在其中一个节点的控制点上。
 - b 当光标更改为 ↓ 时,单击并拖动控制点。 跨越节点的任一侧的跨即被更 新。
 - c 完成重新定位跨后, 释放鼠标按钮。
- 6 要在两个现有节点之间中间添加一个节点:
 - a 选择显示虚拟中间点复选框。中间点沿着节点之间的跨度显示。
 - **b** 将光标放在中点上方。
 - c 当光标更改为 ♀ 时,单击跨。ArtCAM 创建一个节点,并沿着新节点和其相邻节点之间的跨显示中间点。
- 7 关闭面板,关闭节点编辑模式。

变换矢量

可以通过更改矢量尺寸、位置、方向和形状来变换矢量。

要变换一个矢量:

1 选择矢量。矢量显示为紫色,并被边框包围。

- 2 选择编辑>变换,或单击变换 按钮。于是显示工具设置:变换面板。
- 3 调整矢量大小:
 - a 将光标放在红色的手柄®上,
 - b 当光标更改为[€]→, [↓], [▶], [▶]或↔时,单击并拖动[●]。 面板中的**宽度**和高度 被更新。
 - c 完成调整矢量大小后,释放鼠标按钮。
- 4 重新定位矢量:
 - a 将光标放在矢量上。
 - b 当光标更改为 ↔ 时,单击,并将矢量拖动到其新位置。面板中的 X,Y,
 Δ X 和Δ Y 值被更新。
 - c 完成矢量重新定位后,释放鼠标按钮。

5 旋转矢量:

- a 将光标放在绿色手柄®上。
- **b** 当光标更改为 ⁽,) ⁽,
- c 完成矢量重新定向后,释放鼠标按钮。
- 6 斜拉向量:
 - a 将光标放在粉色手柄 上。
 - b 当光标更改为 ➡ 时,单击并拖动 ●。 面板中的 ₩ 和 H 角度值被更新。
 - **c** 完成斜拉矢量后,释放鼠标按钮。
- 7 完成矢量变换后,关闭面板。

关于位图

位图是一种由颜色分配的像素组成的图像。比如,照片和扫描图像都是位图。使 用位图可创建浮雕或将位图转换为矢量。

可使用 ArtCAM 中提供的绘图和着色功能来创建位图,也可以导入位图。

参见

• 关于矢量(参见页面 17)

通过输入图像

可以通过输入位图图像来创建模型。可以导入的文件示例包括.bmp、.dib、.rle、.jpg、.jpeg、.jfif、.gif、.emf、.wmf、.tif、.tiff、.png和.ico。通过图像创建模型时,必须指定要导入文件的方法。

通过输入位图图像来创建模型:

- 1 显示打开对话框:
 - 如果尚未创建模型,请在开始屏幕上单击打开。
 - 如果已经创建了模型,请选择文件>打开。
- 2 选择要输入的文件。
- 3 点击打开。 打开对话框被关闭,显示设置模型尺寸对话框,显示模型的高度 和宽度。
- 4 选择要在其中工作的单位。
- 5 选择您想如何指定模型的尺寸。选择:
 - 图像尺寸,使用图像尺寸,然后输入高度和宽度。
 - 扫描 d. p. i.,使用图像的分辨率,单位为每英寸点,然后输入 d. p. i.。
 减少 d. p. i. 可增加模型的尺寸;增加 d. p. i. 可减少模型尺寸。
- 6 在 Z 方向高度 值中输入高度,指定模型的最大高度。
- 7 单击中心或白框的一角,指定模型的原点。
- 8 单击确定,创建模型并输入位图图像。对话框关闭,图像显示在模型屏幕的 3D 查看中。

参见

■ 启动 ArtCAM (参见页面3)

转换位图图像为矢量

如果您有位图图像,并希望使用它来生成加工刀具路径,则必须将位图转换为矢量。

将位图转换为矢量:

- 1 选择 2D 查看选项卡,在 2D 查看中显示位图。
- 2 选择**矢量>位图到矢量**,或单击**位图到矢量**按钮。于是**位图到矢量**面板 显示在屏幕。
- 3 减少位图中的颜色数量:
 - a 点击减少颜色。于是减少图像中的颜色数量对话框显示在屏幕。
 - b 单击并拖动滑块,减少图像中新的最大限颜色种类。
 - c 点击确定,关闭对话框。
- 4 要沿所选颜色的边界创建矢量,可选中创建边界复选框。
- 5 沿所选颜色的中心线创建矢量:
 - a 选择创建中心线复选框。
 - **b** 输入公差值(以像素为单位),指定矢量沿位图的像素轮廓距离。
 - c 选择是否要打开或关闭中心线矢量。选择:未连接的开放矢量,创建开放矢量。

闭合矢量环,创建闭合矢量。

- 6 输入斑点尺寸(以像素为单位),指定矢量沿位图的距离。
- 7 输入以百分比表示的光滑度。百分比越高,矢量内跨度越平滑。
- 8 在颜色列表中,选择 ArtCAM 创建矢量的颜色。
- 9 点击创建矢量。矢量显示在 2D 查看中。

10 关闭面板。

11 要改进矢量查看,可单击并拖动 2D 查看工具栏上的对比度滑块,增加图像的透明度。



关于浮雕

浮雕是 3D 形状,可用于生成 3D 加工刀具路径。

可使用 ArtCAM 安装附带的文件浮雕库,也可以使用形状编辑器等功能,通过矢量和位图创建浮雕,还可以从文件浮雕、三角形或曲面模型导入浮雕。

参见

- 关于矢量(参见页面 17)
- 关于位图(参见页面22)
- 关于刀具路径(参见页面 32)

使用形状编辑器创建浮雕

可以使用**形状编辑器**通过闭合矢量创建浮雕。 通过闭合矢量创建浮雕:

- 1 在项目树中,选择要在其上创建浮雕的浮雕层。
- 2 选择闭合矢量。
- 3 在浮雕创建工具栏上,点击形状编辑器 按钮。工 工具面板即显示在屏幕,并显示出所选矢量的节点。

工具设置:形状编辑器

- 4 选择浮雕的轮廓类型。选择:
 - 圆形 使用弯曲的轮廓
 - 正方形 使用角度轮廓
 - 平面 使用平面轮廓。

显示所选轮廓的示例。

5 如果选择圆或正方形:

a 输入角度,或移动滑块,指定轮廓的角度。

「」 指定一个正角, 创建一个凸起轮廓; 指定负角度, 创建凹陷轮廓。

 b 选择一个选项来控制浮雕的 Z 高度。选择:

无限制,去除高度限制。这是默认值。

限制到高度,限制高度,而不保留浮雕的自然形状。如果浮雕超过指定的高度,则浮雕的顶部变平。

按高度缩放,限制高度并保持浮雕的自然形状。如果浮雕超过指定的高度, 浮雕的高度就会按比例缩小。

等高文字,在整个浮雕上应用相同的高度。

- c 如果选择限制到高度、按高度缩放或等高文字,请输入最大高度。
- **d** 如果选择**等高文字**,请以度为单位输入**拐角角度**,以指定形状中拐角的半径。
- 6 输入开始高度,指定 ArtCAM 创建浮雕的 Z 高度。
- 7 要将缩放系数应用于浮雕的 Z 轴,请选中**缩放**复选框,然后在框中输入刻度 值。
- 8 选择浮雕组合模式选项来指定浮雕如何与所选浮雕层组合。
- 9 点击应用。 ArtCAM 应用更改。
- 10 点击取消,关闭面板。

输入浮雕

可以从 ArtCAM 专有文件, 如 .rlf 和 .art 以及图像文件

(如 .pix 、 .bmp 、 .dib 、 .rle 、 .jpg 、 .jpeg 、 .jfif

551}.gif、.emf、.wmf、.tif、.tiff、 562}、.ico、.wmf 和 .emf 输入浮雕。

要导入文件作为浮雕:

- 1 选择 3D 查看选项卡,显示 3D 查看。
- 2 在项目树中,选择要在其上工作的浮雕层。
- 3 选择浮雕>输入>输入。浮雕输入对话框即显示在屏幕。
- 4 选择要输入的文件。
- 5 如果选择
 - 了.bmp、 .dib、 .rle、 .jpg、 .jpeg、 .jfif、 .gif、 .emf、 .wmf、 .tif 、 .tiff、 .png, 或 .ico 文件, 在**最大 Z** 方框指定浮雕的最大 Z 高度。
- 6 点击**打开。打开**对话框关闭,浮雕显示在 3D 查看中,显示工具设置:变换面板。
- 7 使用面板指定浮雕的尺寸、缩放、位置、方向和形状。

将文件浮雕添加到文件浮雕库

为加快浮雕工作,ArtCAM 安装提供了一系列现成的文件浮雕。要使用文件浮雕,则必须下载并安装文件浮雕才能将它们增加到文件浮雕库。

将文件浮雕添加到浮雕剪贴图库中:

- 九择浮雕>文件浮雕库,或点击文件浮雕库 ➡➡ 按钮。文件浮雕库面板即显示在屏幕。
- 2 在面板底部,点击获取更多文件浮雕。要下载的文件显示在网络浏览器中。
- 3 按照浏览器中的说明下载应用程序(.exe) 文件。
- 4 下载文件时,请退出 ArtCAM。
- 5 在资源管理器中找到文件。
- 6 右击该文件,然后在上下文菜单中选择**以管理员身份运行**。将显示 Autodesk ArtCAM 文件浮雕库设置向导。
- 7 按照向导中的说明安装浮雕。
- 8 安装浮雕后,启动 ArtCAM。
- 9 从文件浮雕库导入一件文件浮雕:
 - a 显示文件浮雕库面板。
 - **b** 在选择库区域中,从列表中选择一个库选项。ArtCAM显示可用的文件浮 雕的缩略图。
 - **c** 点击缩略图。工具设置:变换对话框显示在屏幕,文件浮雕的预览以蓝色显示,并在 3D 查看中由边框包围。
 - **d** 使用面板指定文件浮雕的大小、比例、位置、方向和形状,并选择如何将 文件浮雕添加到浮雕层。
变换文件浮雕

导入了文件浮雕后,可通过更改其尺寸、位置、方向和形状来将其变形,然后将 其粘贴到浮雕图层上。

变换文件浮雕:

- 1 在 3D 查看中, 单击文件浮雕的蓝色预览。
- **2** 选择**编辑>变换**,或单击**变换** 按钮。工具设置:变换面板显示在屏幕。
- 3 调整浮雕大小:
 - a 将光标放在红色的手柄®上,
 - b 当光标更改为⁵→, ¹→, ²或↔时,单击并拖动[●]。 面板中的**宽度、高度** 和 Z 范围值将更新。
 - 单击面板上的保持高宽比 后 按钮可保留原始形状。
 - c 完成调整浮雕大小后,释放鼠标按钮。
- 4 重新定位浮雕:
 - a 将光标放在浮雕上。
 - b 当光标更改为♥♥时,单击,并将浮雕拖动到其新位置。面板中的 X,Y,
 Δ X, 和Δ Y 值被更新。
 - c 完成重新定位浮雕后,释放鼠标按钮。
- 5 旋转浮雕:
 - a 将光标放在绿色手柄●上。
 - b 当光标更改为^{€2}时,单击并拖动●。面板中的旋转角度被更新。
 - c 完成重新定向浮雕后,释放鼠标按钮。
- 6 斜拉浮雕:
 - a 将光标放在粉色手柄 上。
 - **b** 当光标更改为 ᆕ 时,单击并拖动 ●。 面板中的 ₩ 和 H 角度值被更新。
 - c 完成斜拉浮雕后,释放鼠标按钮。
- 7 点击粘贴。ArtCAM 将浮雕粘贴到浮雕层上。

关于刀具路径

刀具路径是制造产品时刀具遵循的路径。系统提供了多种不同的刀具路径,可根据加工对象以及如何加工来使用不同的刀具路径。例如,ArtCAM包括用于轮廓加工、刻槽、雕刻和钻孔的专门刀具路径。

可以使用 ArtCAM 中众多可用的 2D 加工刀具路径中的一个来通过矢量加工 2D 形状,也可以使用其中一个 3D 加工刀具路径来通过浮雕加工 3D 形状。创建完毕刀 具路径后可对它们进行仿真。当刀具路径无误后,可将其保存并将数据导出到机床,制造产品。

创建加工刀具路径时,必须指定:

- 制造产品的板坯或块材料的厚度;
- 刀具路径的范围; 和
- 想要加工产品的刀具,包括刀具的设置,如行距和下切步距,进给率和下切 速率,主轴转速和区域清除策略。

从**刀具路径**面板可访问使用刀具路径中所需的许多功能。要显示面板,请在项目 树中选择**刀具路径**项。

参见

- 关于矢量(参见页面 17)
- 关于浮雕(参见页面 26)

关于 2D 加工刀具路径

当要加工 2D 形状时,请使用 2D 加工刀具路径。

ArtCAM 包括几种用于粗加工和精加工的 2D 刀具路径。使用粗加工刀具路径,例 如区域清除,可去除大量材料;使用精加工刀具路径(如雕刻或刻槽)可光滑表面。



某些刀具路径选项的可用性取决于许可证。

以下示例演示如何通过矢量创建轮廓加工刀具路径来加工一个牌匾。

通过矢量加工牌匾 - 范例

此示例描述如何通过矢量创建两条轮廓加工刀具路径,通过 500 x 300 x 20 mm 的板材加工以下 *Reception* 牌匾:



刀具路径使用两种不同尺寸的端铣刀刀具来切削材料。第一条刀具路径使用较小的工具,用于雕刻少量材料,以创建牌匾的边界和 Reception 文本;第二条刀 具路径使用较大的刀具,用于将牌匾从材料板坯上切下。

第1步:创建模型和矢量

本节介绍如何创建 *Reception* 牌匾的模型和矢量。 创建模型和矢量:

- 1 创建模型:
 - a 显示新的模型对话框。
 - **b** 选择 mm 为单位。
 - **c** 输入:
 - 500 的宽度(X)
 - 300 的高度(Y)
 - d 指定大约 1500 x 900 的分辨率。
 - e 点击确定。
- 2 创建矢量来表示牌匾的边缘:
 - a 选择矢量>创建>矩形。工具设置: 创建矩形面板显示在屏幕。
 - **b** 选择矩形。
 - **c** 输入:

宽度 450。

高度 250。

拐角半径 50。

d 选中反转拐角复选框。



e 点击创建。ArtCAM 创建矢量并将其显示在 3D 查看中:

- 3 从牌匾的边缘创建一个偏移矢量,创建一个边框:
 - a 选择矢量>偏移。工具设置:偏移矢量面板显示在屏幕。
 - **b** 输入 偏移距离 30。
 - C 选择向内/左。
 - **d** 选择平倒角。
 - e 点击偏移。ArtCAM 创建矢量并将其显示在 3D 查看中:



- f 单击 3D 查看,取消选择矢量。
- 4 创建矢量文本:
 - a 选择矢量>创建>文本。工具设置:文本工具面板显示在平面。
 - b 在字体列表中,选择 Tahoma。
 - **c** 选择尺寸 55 毫米。
 - **d** 点击 3D 查看, 然后输入 **Reception**。
 - e 点击创建。ArtCAM 创建矢量并将其显示在 3D 查看中。

f 选择**矢量>对齐>模型中心**,将矢量文本定位在牌匾的中心:



g 单击 3D 查看,取消选择矢量。

参见

- 创建模型(参见页面5)
- 创建几何形状(参见页面19)

第2步: 雕刻牌匾的边界和 Reception 文字

本节介绍如何创建应用于偏移矢量和矢量文本的第一条轮廓刀具路径。使用 5 mm 端铣刀刀具的此刀具路径,在牌匾边界和 *Reception* 文本雕刻少量材料。 创建第一条刀具路径:

- 1 在项目树中,选择刀具路径项。显示刀具路径面板。
- 2 在 2D 刀具路径域,单击创建轮廓刀具路径 按钮。显示 2D 轮廓加工面 板。
- 3 选择要加工的矢量:
 - a 在轮廓类型和矢量相关区域中的轮廓列表中,选择外侧和已选矢量。

b 按住 Shift 键, 然后选择矢量文本和偏移矢量。矢量显示为紫色:



- 4 指定用于轮廓加工所选矢量的刀具:
 - **a** 在**轮廓加工刀具**域中,点击**单击选择...**控制栏。将显示**刀具数据库**对话框。
 - b 在刀具和组区域中,选择刀具和组>公制刀具>木材或塑料>粗加工和 2D 精 加工>5 mm 端铣刀。该刀具的详细信息显示在刀具/组描述区域中。
 - **c** 单击选择。对话框关闭。
- 5 指定刀具路径的设置:
 - **a** 在**轮廓类型和矢量相关**区域中,输入**余量0**,指定刀具与所选矢量之间的距离。
 - **b** 在切削深度区域中,输入开始深度 0,指定工具开始加工表面的深度。
 - c 输入10 的结束深度,指定自材料表面到刀具停止加工深度。
 - d 输入 0.01 的公差,指定该刀具跟随所选矢量的距离。
 - e 在轮廓加工刀具区域中,选择切削方向列表中的顺铣,指定顺铣而不是逆铣。顺铣意味着刀具的切削刃沿与进给运动相同的方向旋转,这通常可得到更好的精加工表面并可延长刀具的使用寿命。
 - f 在选项区域中,点击安全 Z 高度和原点控制栏,显示其设置。
 - g 输入安全 Z 高度值 10 ,指定材料表面上方刀具可以在刀具路径段之间 快速移动的高度。
 - h 输入原点 X 值 0 , 原点 Y 值 0 和原点 Z 值 10 , 指定刀具的开始和结 束位置。
- 6 指定要从中加工牌匾的板坯材料的尺寸:

a 在选项区域中,单击单击,定义材料...控制栏。于是显示材料设置对话框。

Material Setup	×
	Model Thickness 0.000 mm
	Material Thickness
101 Ender	
	Model Position In Material
• —	0.0 Top Offset
Material Z Zero	-
	0.0 Bottom Offset
ОК	Cancel

- b 输入 20 的材料厚度。
- c 点击确定。关闭对话框,并在 3D 查看中显示一张透明的材料。
- 7 输入刀具路径**名称 Profile 1**。
- 8 点击现在计算。

ArtCAM 计算刀具路径,并在项目树中的刀具路径项下添加 Profile 1 项:



显示刀具路径(红色)和快进移动(蓝色):



9 在项目树中,单击 Profile 1 项旁边的灯泡 ☑ 图标,隐藏此刀具路径。该图 标更改为 ☑ 。

10 单击 3D 查看,取消选择已选矢量。

第3步:切出牌匾

本节介绍如何创建第二条轮廓刀具路径,该路径应用于表示牌匾边缘的矢量。使用此刀具路径及10mm的端铣刀工具从材料板坯上切下牌匾。

创建第二条刀具路径:

- 1 在轮廓加工面板的轮廓类型和矢量相关区域的轮廓列表中,选择外部和已选 矢量。
- 2 选择代表牌匾边缘的矢量。 矢量显示为紫色:



- 3 将5毫米端铣刀刀具更换为10毫米端铣刀具:
 - a 在轮廓加工刀具区域中,点击☑,展开端铣刀5 mm 区域。
 - **b** 单击选择。显示刀具数据库对话框。
 - c 在刀具和组区域中,选择刀具和组>公制刀具>木材或塑料>粗加工和 2D 精 加工>10 mm 端铣刀。该刀具的详细信息显示在刀具/组描述区域中。
 - d 单击选择。对话框关闭。
- 4 在**切削深度**区域中,将**结束深度**更改为 20,指定刀具加工穿过整个材料深度。
- 5 输入刀具路径**名称 Profile 2**。
- 6 点击**现在计算**。

ArtCAM 计算刀具路径,并在项目树中的刀具路径项下添加 Profile 2 项:

		and the second second
*	Clipart	? ?
⊳	Sheets	+
4 5	Toolpaths	🕅 🖏 📢
⊳	🚸 Profile 1	🕅 🦷 🕷
⊳	🚸 Profile 2	N 🕥 🔨

显示刀具路径(红色)和快进移动(蓝色):



7 关闭面板。

现在,可以在将其保存到机器指定文件之前仿真刀具路径。

参见

- 仿真刀具路径(参见页面47)
- 保存刀具路径(参见页面49)

关于 3D 加工刀具路径

当要加工 3D 形状时,请使用 3D 加工刀具路径。

ArtCAM 包括几种类型的 3D 工具路径。例如,用于加工整个浮雕的加工浮雕刀具路径;用于加工凸起和凹陷特征的特征加工刀具路径;以及用于使用激光雕刻机去除废料的激光加工刀具路径。



某些刀具路径选项的可用性取决于许可证。

以下示例演示如何从文件浮雕库中提供的浮雕创建加工浮雕刀具路径。

加工浮雕 - 范例

此示例介绍如何通过一个浮雕创建两条加工浮雕刀具路径,通过 500 x 300 x 45 mm 的材料块加工以下蜥蜴设计:



刀具路径使用两种不同尺寸的球头刀刀具来切削材料。第一条刀具路径使用较大的刀具,用于去除大部分材料;第二条刀具路径使用较小的刀具,用于浮雕的表面抛光。

蜥蜴设计是与ArtCAM一起提供的即用型文件浮雕集合之一。要使用蜥蜴设计,您必须首先下载并安装文件浮雕库的集合,将其添加到文件浮雕库。

第1步: 创建模型并导入文件浮雕

本节介绍如何创建模型并从文件浮雕库导入蜥蜴设计。 创建模型并导入该片文件浮雕:

- 1 创建模型:
 - a 显示新的模型对话框。
 - **b** 选择 mm 为单位。
 - **c** 输入:
 - 500 的宽度(X)
 - 300 的高度(Y)
 - d 指定大约 1500 x 900 的分辨率。
 - e 点击确定。
- 2 从文件浮雕库导入蜥蜴浮雕:
 - a 显示文件浮雕库面板。
 - **b** 在选择库区域中,选择动物。



- C 点击 Lizard 蜥蜴 └izard 缩略图。工具设置:显示变换面板显示在屏幕,并在 3D 查看中显示文件浮雕。
- d 在面板底部,点击更多选项。 面板显示粘贴文件浮雕的选项。
- e 选择增加选项。
- f 选中粘贴轮廓线矢量复选框。
- g 点击粘贴。ArtCAM 添加了一块文件浮雕,并在 3D 查看中显示浮雕:



参见

- 创建模型(参见页面5)
- 添加浮雕到文件浮雕库(参见页面30)

第2步:去除大量材料

本节介绍如何创建应用于整个材料块的第一条加工浮雕刀具路径。使用此刀具路径,用3 mm 球头刀去除大部分材料。

创建第一条刀具路径:

- 1 在项目树中,选择刀具路径项。显示刀具路径面板。
- **2** 点击**创建加工浮雕刀具路径** 按钮。显示**加工浮雕**面板。
- 3 在要加工的区域区域的列表中选择整个浮雕。
- 4 指定加工浮雕的刀具:
 - a 在精加工选项域中,点击单击选择...控制栏。显示刀具数据库对话框。
 - b 在刀具和组面板中,选择刀具和组>公制刀具>木材或塑料>粗加工和 3D 精 加工>3 mm 球头刀。该刀具的详细信息显示在刀具/组描述面板。

- c 单击选择。对话框关闭,刀具的设置显示在面板中。
- 5 指定刀具路径的设置:
 - a 在区域清除策略列表中,选择平行(传统),沿X轴往返进行多次加工。
 - **b** 输入角度 **0**,指定刀具与 X 轴之间的角度。
 - c 输入 0.01 的公差,指定该刀具跟随所选浮雕的距离。
 - d 输入余量 0.1 ,指定刀具和浮雕的距离。
 - e 单击多重 Z 路径控制栏,显示其设置。
 - f 选择**多 Z 轴层切削**复选框,使刀具能够以一系列路径移除材料。对于每条 路径而言,刀具向下移动一个**下切步距**值,它为 3 mm。
 - g 输入开始Z值-3,指定刀具加工第一条路径时自材料表面的深度。
 - h 输入结束 Z 轴值 -45 ,指定刀具加工最后一条路径时自材料表面的深度。
 - i 在选项区域中,点击安全 Z 高度和原点控制栏,显示其设置。
 - **j** 输入**安全 Z 高度**值 **10** , 指定材料表面上方刀具可以在刀具路径段之间 快速移动的高度。
 - k 输入 原点 X 值 0, 原点 Y 值 0, 以及 原点 Z 值 10, 指定刀具的开始 和结束位置。
- 6 指定要从中加工浮雕的板坯材料的尺寸:
 - a 在选项区域中,单击单击,定义材料...控制栏。于是显示材料设置对话框。
 - b 输入 45 的材料厚度。
 - c 点击确定。对话框关闭, 3D 查看中的蜥蜴浮雕周围显示一个透明块。
- 7 输入刀具路径**名称 Machine Relief 1**。
- 8 点击现在计算。

ArtCAM 计算刀具路径,并在项目树中的**刀具路径**项下添加 Machine Relief 1 项:



显示刀具路径(红色),快进移动(蓝色)和下切移动(青色):



9 在项目树中,单击 Machine Relief 1 项旁边的灯泡 ☑图标,隐藏此刀具路径。 该图标更改为 ☑。

第3步:光顺浮雕

本节介绍如何创建第二条加工浮雕刀具路径,该路径仅应用于由矢量边界定义的 浮雕本身。该刀具路径使用 1.5 mm 球头刀刀具来进行表面精加工。 创建第二条刀具路径:

- 1 在加工浮雕面板的要加工的区域区域列表中选择已选矢量。
- 2 选择内侧矢量,将刀具路径应用到所选矢量中的区域。
- 3 选择蜥蜴浮雕的矢量边界。所选矢量显示为紫色,并被边框包围:



- 4 将3毫米球头刀更换为1.5毫米球头刀:
 - a 在精加工选项区域中,展开 3 mm 球头刀控制栏。
 - **b** 单击选择。显示刀具数据库对话框。

- C 在刀具和组区域中,选择刀具和组>公制刀具>木材或塑料>粗加工和 3D 精 加工>1.5 mm 端铣刀。该刀具的详细信息显示在刀具/组描述区域中。
- d 单击选择。对话框关闭,刀具的设置显示在面板中。
- 5 将开始Z 值更改为 -1.5 。
- 6 输入刀具路径**名称 Machine Relief 2**。
- 7 点击现在计算。

ArtCAM 计算刀具路径,并在项目树中的**刀具路径**项下添加 Machine Relief 2 项:



显示刀具路径(红色),快进移动(蓝色)和下切移动(青色):



8 关闭面板。

现在,您可以在将其保存到机器指定文件之前仿真刀具路径。

参见

- 仿真刀具路径(参见页面47)
- 保存刀具路径(参见页面49)

仿真刀具路径

当创建了用于加工产品的刀具路径后,可以仿真刀具路径,以便可视化加工路径 以及生成的表面光洁度。

仿真模型中的所有刀具路径:

- 1 在项目树中,选择刀具路径项。显示刀具路径面板。
- 2 在仿真区域中,点击仿真所有刀具路径 坯定义对话框,例如:

安钮。显示	刀且路径仿直-3	E

Toolpath 3	Simulation - Block Definition	on			
- Relief Dir	nensions				
	Minimum height is 0.000 mm,	maximum 0.000) mm		
- 🏲	500.000 mm wide by 300.00	0 mm high (149	8 by 898 pixel:	s)	
- Simulation	n Block Dimensions				
	Whole Model				
	Top face of block is at hei	ght:	0.0	mm	
	Bottom face of block is at I	height:	-20.0	mm	
- Simulation	n Relief Resolution				
	💿 Fast	0.668 mm res	olution		
×	Standard	0.334 mm res	olution		
	High detail 0.167 mm resolution				
	Custom	1.000 mm res	olution		
		1 pix	els per mm		
	Simulate Toolpath		Cancel		

- 3 选择要仿真的刀具路径范围。选择:
 - 全部模型, 仿真整个模型; 或
 - 矢量内, 仿真所选矢量内的模型部分。
- 4 选择仿真的分辨率。选择:
 - 快速 使用低分辨率,降低仿真质量,但会提高速度。
 - 标准 使用了在仿真质量和速度之间折中的分辨率。
 - 高细节 使用高分辨率,可以提高仿真质量,但会降低速度。
 - 自定义 指定分辨率。
- 5 点击仿真刀具路径。ArtCAM 仿真加工路径,并将仿真项目添加到项目树。

6 在项目树中,选择仿真项。显示仿真面板。



- 7 为了可视化要制造材料的加工浮雕,请在列表中选择材料,然后单击应用。
- 8 如果正在从一块材料中切除浮雕,请单击**删除废料** 按钮,然后单击要 删除的 3D 查看中的废料。

保存刀具路径

创建并仿真刀具路径后,必须将刀具路径保存为机床指定文件,以便将数据导出到 CNC 机床。

Ŷ

按钮。 显示保存刀具路

保存模型中的所有刀具路径:

- 1 在项目树中,选择刀具路径项。显示刀具路径面板。
- **2** 在**刀具路径操作**区域中,单击**保存刀具路径** 径对话框,例如:

Toolpaths						
alculated toolpaths:			Toolpaths	to save:		
TNo. Toolpath Group	Toolpath Name		T No.	Toolpath Group	Toolpath Name	
		\rightarrow	2	Profile 1	End Mill 5 mm	
		E	1	Profile 2	End Mill 10 mm	
Save Options	95		Save in:	<spool> C:\Users\F</spool>	Public\Documents\ArtCAM Files\ 👻	
Append Toolpath details to file	e names	F	File name:		•	Browse
Add Home move at end of file: Change Spool Directory	\$	Machine f	ile format:	2D HPGL (*.plt)	•	
					Save	Cancel

- 3 使用 ▲ 和 ↓ 排序刀具路径。
- 4 指定要保存文件的文件夹:
 - a 点击浏览。显示浏览对话框。
 - **b** 选择文件夹
 - c 点击打开。对话框关闭,路径显示在保存在框中。
- 5 输入文件名。
- 6 在机床文件格式列表中,选择机床文件类型。
- 7 单击保存。
- 8 关闭对话框。

保存模型

当完成模型的工作后,需要将其另存为ArtCAM模型(.art)文件。 保存模型:

- 1 选择文件>另存为。显示保存模型为对话框。
- 2 选择要保存模型的文件夹。
- 3 输入文件名。
- 4 单击保存,保存文件。

Ò 要将以前保存的模型版本保存到其现有文件夹和文件名,请选择文件>保 -

存,或单击文件工具栏上的保存 按钮。

退出 ArtCAM

要退出 ArtCAM,请选择文件>退出。

如果有任何未保存的更改,则在关闭前会提示保存它们。点击:

- 是,保存更改,然后退出。
- 否,退出而不保存更改。
- **取消**,继续工作。

参见

• 要保存模型(请参阅页面51)

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