



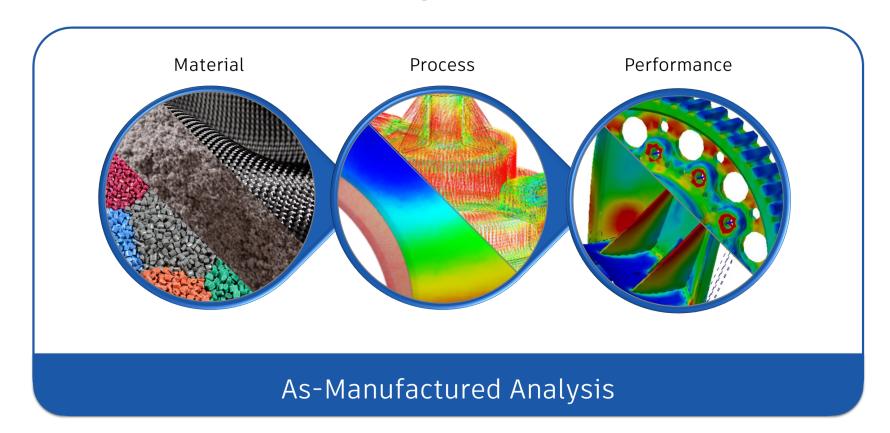
As-Manufactured Analysis

- Map results from Moldflow to FEA program
 - Material Properties
 - Fiber orientations
 - Residual stress/strain
 - Weld-surfaces

- Nonlinear FEA simulation
 - Elastic-plastic response
 - Tension and compression
 - Failure predictions
 - Weld-surface strength

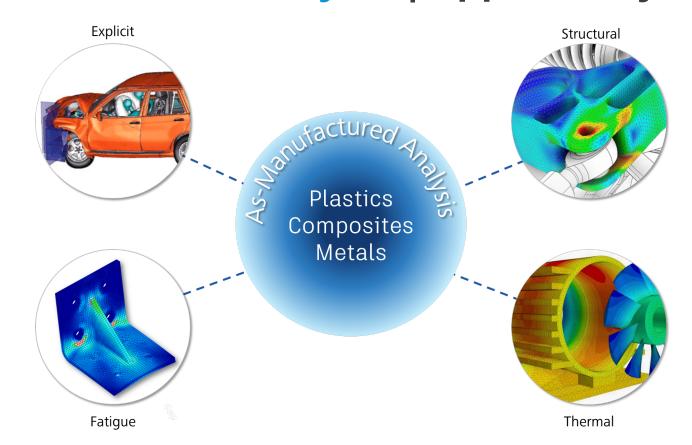


As-Manufactured Analysis





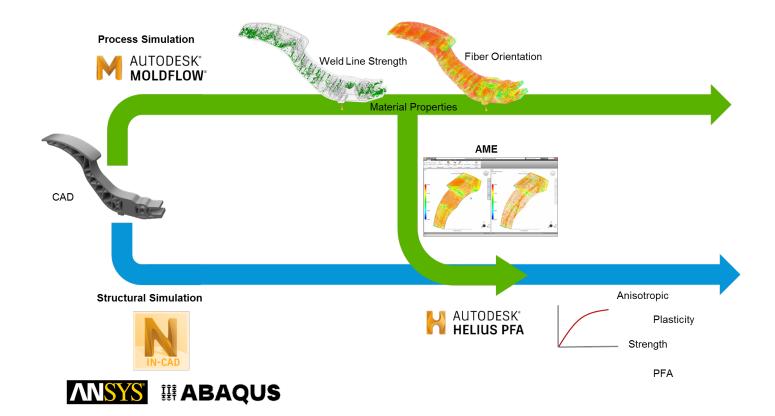
As-Manufactured Analysis | Applied Physics



As-Manufactured Analysis | Capability Vision

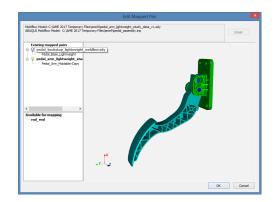
	As-MFG Sim			
Manufacturing Process	Structural	Crash	Fatigue	Thermal
Injection Molding (IM)				
Compression Molding (SMC & BMC)				
HP-RTM & Hybrid Overmolding (RTM)				
Additive SLS & FDM				
Additive DMLS/DMLM				
Hand Layup / AFP / ATL				

Helius & Advanced Material Exchange

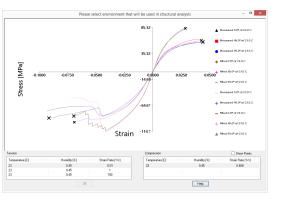




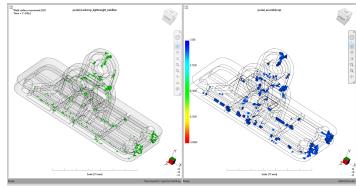
2017 Release Year Review



Structural Assembly Support



Compression vs Tension



Weld-Surface Strength



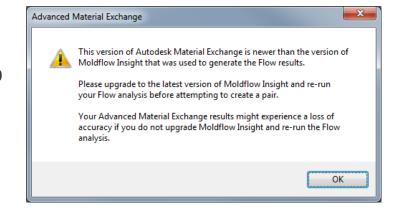
Helius PFA Entitlement

 Moldflow Insight Ultimate users with a subscription license (MUS) will automatically be entitled to Helius PFA



Synchronization of Fiber Orientation Model

- The fiber orientation model used by Insight and AME need to be consistent
 - AME 2018 uses the MRD model to characterize the material
 - Insight 2017 R2 and newer defaults to MRD
 - Previous Insight releases defaulted to other models (Folgar-Tucker, RSC)

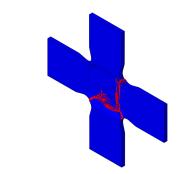


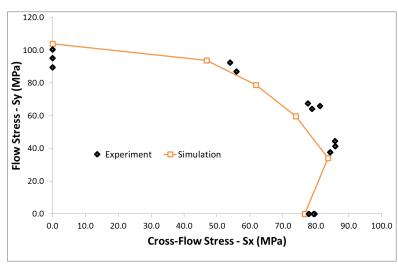


Material Model Enhancements

- New Polynomial Stress rupture model
 - Replaces MCT as default criteria
- Material characterization improvements
 - Failure coefficients are functions of the orientation tensor

 Result: Improved accuracy and more stable rupture behavior

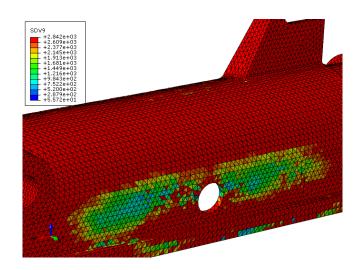


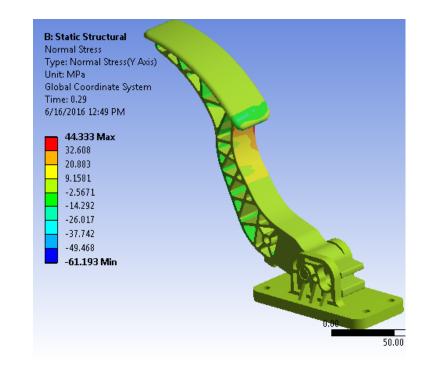




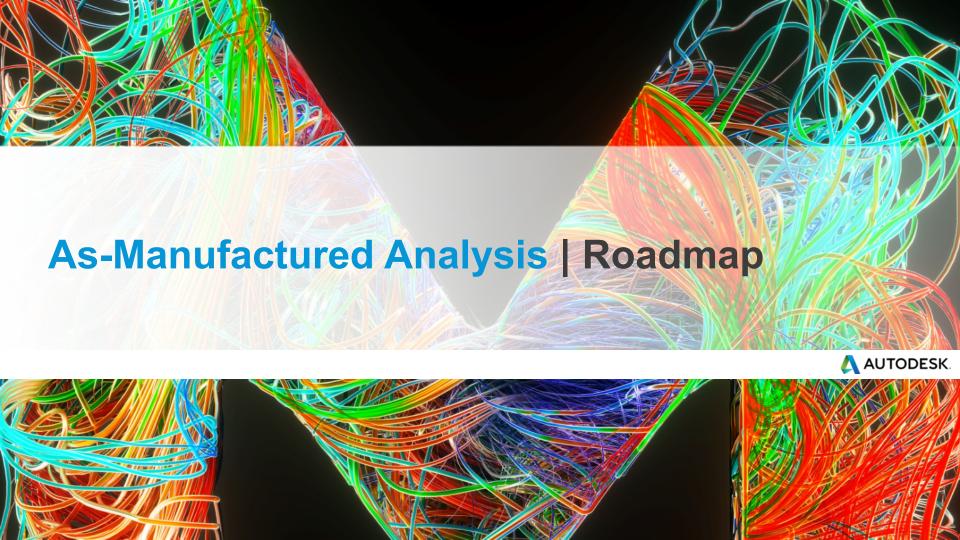
Current FEA Platform Support

- Helius PFA 2018.0 added support for
 - Abaqus 2017
 - ANSYS 17.2 and 18.0

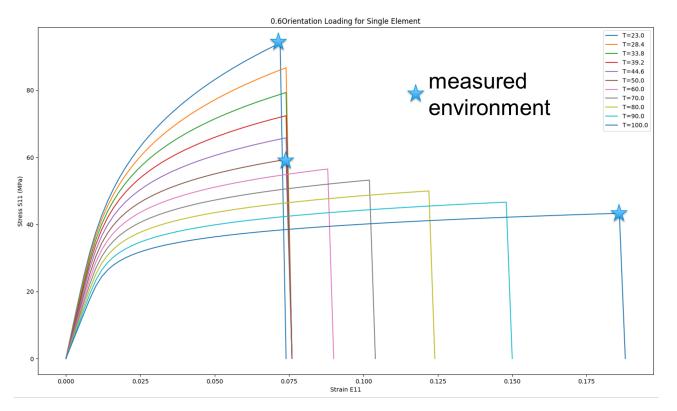








Temperature Dependent Material Properties

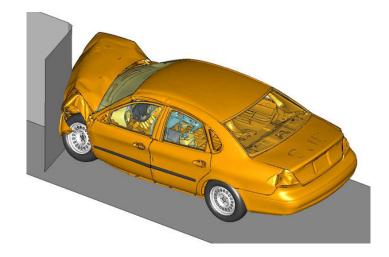


Confidential: Autodesk Use Only

LS-DYNA Integration

- Dynamic event simulation
 - High strain rate
 - Compression dominated
- Injection and compression molded structures
- Goal is to predict crush loads and energy absorbed

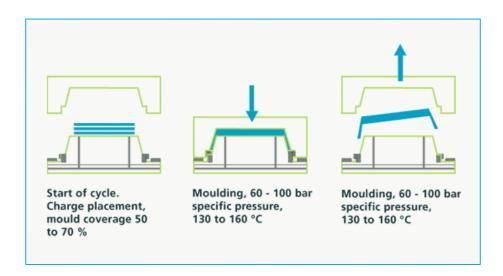






Support for Compression Molded Parts

- SMC Sheet molding compound
- Typically thermoset resin







Overmolding

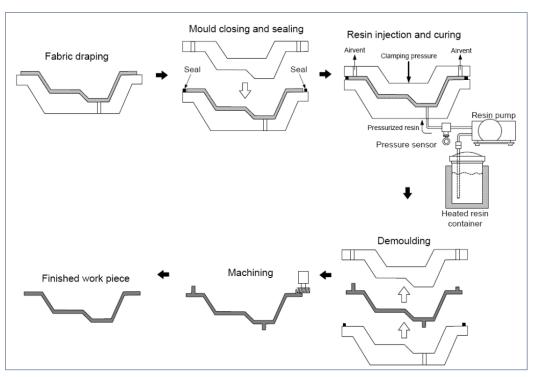
- Continuous fiber thermoplastic sheets (aka organo sheets) overmolded with additional thermoplastic
- Strength from continuous fibers with flexibility of injection molding
- High volume production





Resin Transfer Molding

- Dry fiber fabric is engineered
- Fabric is draped into mold
 - Charge is either preformed into shape or advanced to infusion stage
- Charge is inserted into final mold
- Injection/Compression infusion process is initiated
- Part is removed and post processed



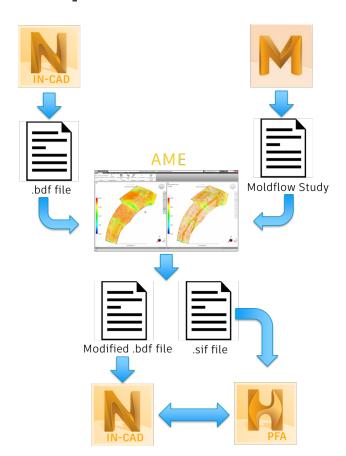
EADS - Jensen (2003)



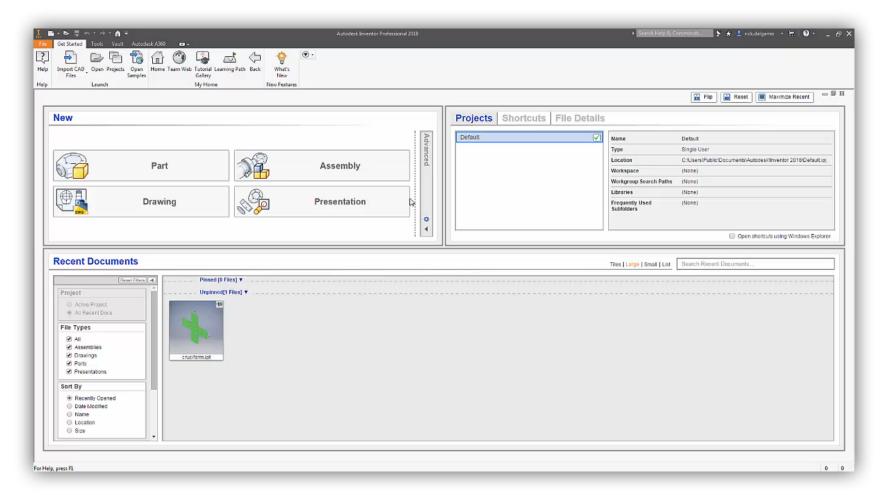


As-Manufactured Analysis | Nastran In-CAD

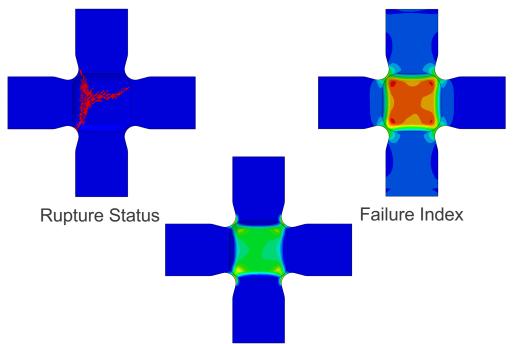
- Currently a prototype
- Compatible with Inventor
- Alternate workflow: FEMAP + Autodesk Nastran



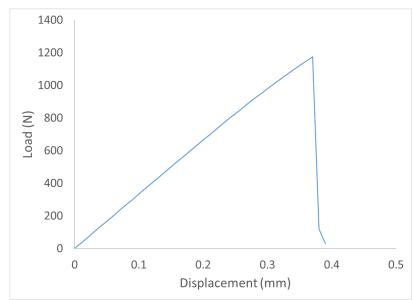




Key Outputs



Matrix Effective Plastic Strain
Matrix Effective Stress





Make anything.